

Work Order ID 128364

128364

Page 1

Friday, January 16, 2015 2:35:12 PM

Item ID: D4906-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Knob

Stop *NS2*

Start Date: 1/16/15 Start Qty: 6.00

Cust Item ID:

Required Date: 1/16/15 Req'd Qty: 6.00

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 15-01-19 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4906	A								

100 0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 27174

Order from Tyco Radar INC
Part # KLN700B-1/4

C OF C IS REQUIRED

CL 15/01/22 10

110 0.00

110

Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure material release note is attached

10x 8015-01-26

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Page 2

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NS1

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Stop

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Item Name: Knob

Start Date: 1/16/15

Start Qty: 6.00

6

Cust Item ID:

Required Date: 1/16/15

Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

DAS

38

9-89

JAN 27 2015

130

Identify as per dwg & Stock Location: MF

0.00

130

Packaging

Memo

0.00

Packaging

DAS

36

1-89

JAN 28 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

15/1/30

5129

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Page 1

128364

D4906-1

Required Date: 1/16/15

Required Qty: 6.00

Comments: IPP Rev. A New Issue 13/09/25 DL VERIFIED BY:JLM

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

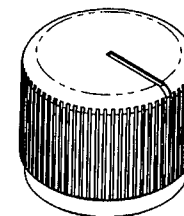
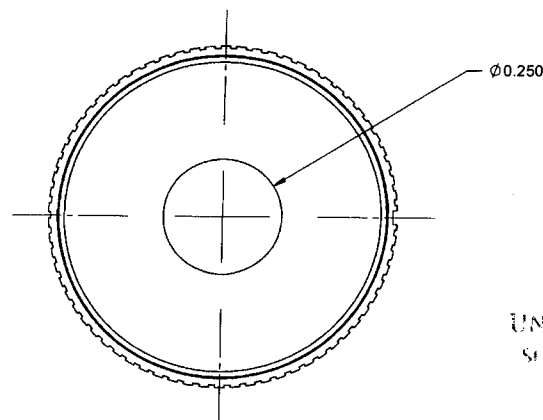
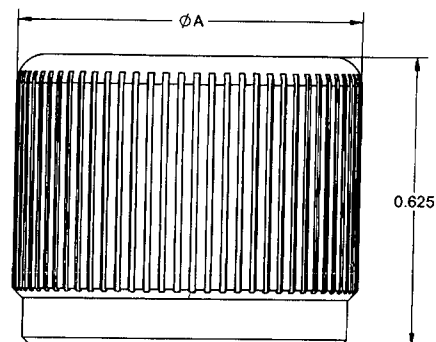
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SPECIFICATION CONTROL DRAWING



NON COPY
REPLACEMENT
UNCHECKED COPY
SHEET 1 OF 1
W. L. L. L. L.
S. L. L. L. L.

128364 MLJ
1501-19

D4906-1 KNOB

DART PART NUMBER	DESCRIPTION	FINISH	VENDOR	VENDOR PART NUMBER	ØA
D4906-1	KNOB	BLACK ANODIZE	TYCO, RADAR INC. MCMASTER CARR MCMASTER CARR	KLN700B-1/4 6332K42 6332K44	0.740 0.500 0.937

RELEASED
2013-09-16

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: SEE TABLE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.02 lbs

A	NEW ISSUE	BY	13.06.24
REV.	DESCRIPTION	DATE	
DESIGN	OS		
DRAWN	OS		
CHECKED	PC		
MFG. APPR.	PC		
APPROVED	PC		
DE APPR.	PC		
DATE	13.06.24		

DART AEROSPACE USA, INC.
KENT, WA

DRAWING NO. **D4906**
REV. A
SHEET 1 OF 1

TITLE **KNOB**
SCALE
NTS

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27176

Purchase Order Date 1/22/2015

PO Print Date 1/22/2015

Page Number 1 of 2

Order From :
NEWARK
C/O T27537 P.O.BOX 4275
POSTAL STATION "A"
TORONTO, ONTARIO M5W 5V8
CANADA

VC-NEW002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

~~REVISED~~
order on line

Contact Name
Vendor Phone 800-463-9275 Ext.Sales

Ship To Contact
Ship To Phone
Ship Via: FedEx Overnight collect
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	KLN700A-1/4 AS PER DWG D4906 REV. A R128364	Knob, Al, 1/4" Shaft, 0.7" Od, Silver	1/26/2015 Yes 1/26/2015	FN	10.00 Each	\$7.35	\$73.5
Line Total:							\$73.5
2	205838-1	CONNECTOR, PLUG (P3)	1/26/2015 Yes 1/26/2015		10.00 Each	\$6.41	\$64.1
Line Total:							\$64.1

8/15-01-26

Note:

1/22/2015

Packing List

element14

217 Wilcox Drive
Gaitney SC 29341
Orders 1-800-463-9275
Cust Service: 1-866-752-9279
www.newark.com

Customer PO: PO27176



Rel:

Order #: 419630
No. of Cartons: 1
Number of Lines: 2
Ship Date: 1/22/2015
Bill-To Acct: V1 659740001
Ship-To Acct:

Ship To:
CHANTAL
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7 Canada

Sold To:
CHANTAL LAVOIE
clavoie@dartaero.com

Bill To:
DART AEROSPACE LTD
ACCOUNTS PAYABLE
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7 CA

Ord Line	Cust Po Line	SKU	UOM	Order Qty	Shipped Qty	Previous Shipped	Back Ord. Qty	COO	HTC	ECCN	RoHS
1	001	20F950	EA/1	10	10	0	0	TW	7616995090	EAR99	Y

STRAIGHT KNURLED KNOB W/ LINE IND 6.38MM; Knob / Dial Style: Straight Knurled with Indicator Line; Shaft Diameter: 6.35mm; Knob Diameter: 18.8mm; Shaft Type: Round; Knob Material: Aluminium; Body Material: Aluminum

Mfr part#: KLN700B1/4
Mfr Name: TE CONNECTIVITY / ALCOSWITCH

Pick ID: 1582115
Pick Qty:
Date Code: 135118

Lot Code:

2	002	46F1121	EA/1	10	10	0	0	MX	8538906000	EAR99	Y
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8PK CONNECTOR, PLUG, SIZE 11, 8POS, FREE HANGING; Connector Type: Circular Industrial; Series: CPC Series 2; Connector Body Material: Thermoplastic; Gender: Plug; Contact Gender: Socket; Connector Mounting: Free Hanging; No. of Positions: 8

Mfr part#: 205838-1
Mfr Name: TE CONNECTIVITY / AMP

Pick ID: 15852170
Pick Qty:
Date Code: 13062

Lot Code: 20130204

Certificate of Compliance:

Newark Element14 hereby certifies that the products furnished on this shipment are genuine and were purchased solely from the original manufacturer or through the manufacturer's authorized distribution network unless agreed upon between Newark and Customer. The original manufacturer warrants and certifies that the products they produce meet their specifications. This pack list is the Evidence of Conformity that this shipment meets the requirements of Newark's Quality Management System and/or any requirements agreed upon between Newark and Customer.

Tom Hudak
Newark President

THIS ORDER IS SUBJECT TO ALL TERMS AND CONDITIONS DISPLAYED AT:

<http://www.newark.com/terms-and-conditions>